MACHINE       Procedure Manual         MATERIAL       Work Instruction         MATERIAL       Work Instruction         METHOD       Process Flow         ENVIRONMENT       Forms         ROBLEM DESCRIPTION         1.1. ISSUE:       WORN-OUT         ILI: ISUE:         WORN-OUT         ILI: ISUE:         PART CODE:       515138500         PART NAME:       ACCESSORIES BOX         1.3. BACKGROUND:       DETAILS:         PICTURE       >Inhouse Detection         > Lot size: 496pcs       > Reject Qty: 40p         > Reject Qty: 40p       > Rejection Rate: &         > JO#: 25728       PAT:	Check By:       Approved By:         QA/ Prodn SV       KPLIMA Operations Gen. Mng         DOCUMENT REVIEW         Disposition:       PIC:         With Revision       No Revision
DATE:       LZ-NOV-22       QA-IE/ Prodn IE         SM REVIEW       Affected Document:       Date Reviewed:         MACHINE       Procedure Manual       Marterial         WATERIAL       Work Instruction       Process Flow         MATTERIAL       Work Instruction       Process Flow         MATERIAL       WORN-OUT       I.1. ISSUE:       WORN-OUT         1.1. ISSUE:       WORN-OUT       PART CODE:       515138500         PART CODE:       515138500       PART CODE:       S15138500         PART CODE:       515138500       PART CODE:       S15138500         PART CODE:       515138500       PART CODE:       S15138500         PART CODE:       S15138500       PART CODE:       S10#: 25728         Remarks:       Worn-out occurred on the folding side of the item.       WHY ANLYSIS DETAILS:         DIRECT CAUSE:       W	DOCUMENT REVIEW Disposition: PIC: Target Dat With Revision No Revision With Revision No Revision With Revision No Revision With Revision No Revision
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MACHINE       Procedure Manual         MATERIAL       Work Instruction         METHOD       Process Flow         ENVIRONMENT       Forms         COBLEM DESCRIPTION         1.1 ISSUE:         IVORN-OUT       Intervention         1.1 ISSUE:       [WORN-OUT]         PART CODE:         PART CODE:       [S15138500         PART CODE:       [S15138500         PART NAME:       ACCESSORIES BOX         1.3. BACKGROUND:         PICTURE <b>DETAILS:</b> > Inhouse Detection         > Inhouse Dete	With Revision         No Revision           With Revision         No Revision           With Revision         No Revision
MACHINE       Procedure Manual         MATERIAL       Work Instruction         METHOD       Process Flow         ENVIRONMENT       Forms         COBLEM DESCRIPTION         I.1 ISSUE:         WORN-OUT       Forms         INTER DESCRIPTION         PART CODE:         POLICINE         DETAILS:         PICTURE         MEEDIATE ACTION         MMEDIATE ACTION         ACTION ITEMS         MMEEDIATE ACTION         MEEDIATE ACTION         MEEDIATE ACTION         MMEDIATE ACTION         MMEDIATE ACTION         MMEEDIATE ACTION         MINON	□         With Revision         □         No Revision           □         With Revision         □         No Revision           □         With Revision         □         No Revision
METHOD       Process Flow         ENVIRONMENT       Forms         OBLEM DESCRIPTION         1.1 ISSUE:       WORN-OUT         1.2. ITEM DESCRIPTION:       PART CODE:         STAT NAME:       ACCESSORIES BOX         1.3. BACKGROUND:       PICTURE         PICTURE       DETAILS:         > Inhouse Detectic         > Lot size: 496pcs         > Reject Qty: 40p         > Rejection Rate: \$         > JO#: 25728         Remarks: Worn-out         MMEDIATE ACTION         ACTION ITEMS         VMY WHY ANLYSIS DETAILS:         DIRECT CAUSE:         WHY 1: Worn- out occurred on the folding side of the item.         WHY 2: Wrong fold during detaching process.	With Revision     No Revision
ENVIRONMENT       Forms         OBLEM DESCRIPTION         I.1. ISSUE:         WORN-OUT         I.1. ISSUE:         PART CODE:         S15138500         PART CODE:         S15138500         PART CODE:         S15138500         PART CODE:         S15138500         PART CODE:         DIFTAILS:         DIRECT CAUSE:         WHY 1: Worn- out occurred on the folding side of the item.         WHY 1: Worn- out occurred on the folding side of the item.         WHY 1: Worn- out occurred on the folding side of the item.	
OBLEM DESCRIPTION         I.1. ISSUE:         WORN-OUT         I.2. ITEM DESCRIPTION:         PART CODE:         SI5138500         PART CODE:         ISI5138500         PART CODE:         DETAILS:         Inhouse Detection         > Inhouse Detection         > Lot size: 496pcs         > Reject Qty: 40p         > Reject Qty: 40p         > Rejection Rate: &         > JO#: 25728         Remarks: Worn-out         MMEDIATE ACTION         MMEDIATE ACTION         MHY WHY ANLYSIS DETAILS:         DIRECT CAUSE:         WHY 1: Worn- out occurred on the folding side of the item.         WHY 1: Worn- out occurred on the folding side of the item.         WHY 1: Worn out occurred on the folding side of the item.	
I.1. ISSUE:       WORN-OUT         I.2. ITEM DESCRIPTION:       PART CODE:       \$15138500         PART NAME:       ACCESSORIES BOX       ACCESSORIES DOX         I.3. BACKGROUND:       PICTURE       >Inhouse Detection         PICTURE       Sinhouse Detection       >Lot size: 496pcs         PREject Qty: 40p       >Reject Qty: 40p         >Reject Qty: 40p       >Rejection Rate: 8         >JO#: 25728       Remarks: Worn-out         MMEDIATE ACTION       ACTION ITEMS         VHY WHY ANLYSIS DETAILS:       Influence         DIRECT CAUSE:       Wron- out occurred on the folding side of the item.         WHY 1:       Worn- out occurred on the folding side of the item.         WHY 2:       Wrong fold during detaching process.	
WORN-OUT         1.2. ITEM DESCRIPTION:         PART CODE:       [515138500         PART NAME:       ACCESSORIES BOX         1.3. BACKGROUND:         PICTURE         Image: State of the item.         WMEDIATE ACTION         ACTION ITEMS         Image: State of the item.         WHY NUMY ANLYSIS DETAILS:         DIRECT CAUSE:         WHY 1:         Worn- out occurred on the folding side of the item.         WHY 2:       Wrong fold during detaching process.	
1.2. ITEM DESCRIPTION:         PART CODE:       [515138500         PART NAME:       ACCESSORIES BOX         1.3. BACKGROUND:         PICTURE         Image: Strain of the str	
PART CODE:       [515138500         PART NAME:       ACCESSORIES BOX         1.3. BACKGROUND:       PICTURE         PICTURE       >Inhouse Detectic         Select Qty:       406         PICTURE       >Reject Qty:         PICTURE       >Reject Qty:         ACCESSORIES       > Reject Qty:         PICTURE       >Inhouse Detectic         Select Qty:       400         PREjection Rate:       \$         JO#:       25728         Remarks:       Worn-out         MHY WHY ANLYSIS DETAILS:	
1.3. BACKGROUND:         PICTURE         Joint Control         Joint Control         Joint Control         MMEDIATE ACTION         ACTION ITEMS         MMEDIATE ACTION         ACTION ITEMS         MHY WHY ANLYSIS DETAILS:         DIRECT CAUSE:         WHY 1:         Worn- out occurred on the folding side of the item.         WHY 2:         Wrong fold during detaching process.	
DETAILS:         > Inhouse Detection         > Lot size: 496pcs         > Reject Qty: 40p         > Reject Oty: 40p         > Reject Oty: 40p         > Reject Oty: 40p         > Reject Oty: 40p         > Rejection Rate: 8         > JO#: 25728         Remarks: Worn-out         MMEDIATE ACTION         VHY WHY ANLYSIS DETAILS:         DIRECT CAUSE:         WHY 1: Worn- out occurred on the folding side of the item.         WHY 2: Wrong fold during detaching process.	
AMEDIATE ACTION  ACTION ITEMS  MHY WHY ANLYSIS DETAILS:  DIRECT CAUSE:  WHY 1: Worn- out occurred on the folding side of the item.  WHY 2: Wrong fold during detaching process.	
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ACTION ITEMS WHY WHY ANLYSIS DETAILS: DIRECT CAUSE: WHY 1: Worn- out occurred on the folding side of the item. WHY 2: Wrong fold during detaching process.	ut occured on the folding side
DIRECT CAUSE: WHY 1: Worn- out occurred on the folding side of the item. WHY 2: Wrong fold during detaching process.	Target Date: Person In-charge
DIRECT CAUSE: WHY 1: Worn- out occurred on the folding side of the item. WHY 2: Wrong fold during detaching process.	
DIRECT CAUSE: WHY 1: Worn- out occurred on the folding side of the item. WHY 2: Wrong fold during detaching process.	
WHY 1: Worn- out occurred on the folding side of the item. WHY 2: Wrong fold during detaching process.	
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CTION PLAN:	
<ul> <li>DIRECT CAUSE:</li> <li>&gt; Orientation to the operator regarding for worn out item ( to follow up)</li> <li>&gt; Set standard detaching of items MAX: 5 items</li> </ul>	